This listing of claims will replace all prior versions, and listings, of claims in the application:

## Listing of Claims:

 (Previously Presented) A process for manufacturing a cellulosic paper product, the process comprising:

forming an aqueous suspension of papermaking fibers; introducing sodium bicarbonate into said aqueous suspension;

depositing said aqueous suspension onto a sheet-forming fabric to form a wet web; and

through-drying said wet web by passing heated air through said wet web.

## 2. (Canceled).

- 3. (Previously Presented) A process as set forth in claim 1 wherein said aqueous suspension has a pH of from about 7.5 to about 8.5 after said sodium bicarbonate is introduced into said suspension.
- 4. (Original) A process as set forth in claim 3 wherein said aqueous suspension has a pH of about 8.0 after said sodium bicarbonate is introduced into said suspension.
- 5. (Previously Presented) A process as set forth in claim 1 wherein said sodium bicarbonate is introduced into said aqueous suspension in an amount from about 10 to about 15% by weight of papermaking fiber present in said aqueous suspension.

- 6. (Original) A process as set forth in claim 5 wherein said sodium bicarbonate is introduced into said aqueous suspension in an amount from about 12 to about 13% by weight of papermaking fiber present in said aqueous suspension.
- 7. (Previously Presented) A process as set forth in claim 1 wherein the temperature of said heated air is at least about 190°C.
  - 8. (Canceled).
- 9. (Previously Presented) A process as set forth in claim 7 wherein the temperature of said heated air is from about 190° to about 210°C.
- 10. (Original) A process as set forth in claim 9 wherein the temperature of said heated air is from about 200° to about 205°C.
- 11. (Original) A process as set forth in claim 1 wherein said papermaking fibers predominantly comprise secondary cellulosic fibers.
- 12. (Previously Presented) A process for making a cellulosic paper product, the process comprising:

forming an aqueous suspension of papermaking fibers;
introducing sodium bicarbonate into said aqueous suspension;
depositing said aqueous suspension onto a sheet-forming
fabric to form a wet web, said sodium bicarbonate being
introduced into said aqueous suspension prior to depositing said
aqueous suspension onto said sheet-forming fabric; and

through-drying said wet web by passing heated air through said wet web.

- 13. (Original) A process as set forth in claim 12 wherein said aqueous suspension has a pH of from about 7.5 to about 8.5 after said sodium bicarbonate is introduced into said suspension.
- 14. (Original) A process as set forth in claim 13 wherein said aqueous suspension has a pH of about 8.0 after said sodium bicarbonate is introduced into said suspension.
- 15. (Original) A process as set forth in claim 12 wherein said sodium bicarbonate is introduced into said aqueous suspension in an amount from about 10 to about 15% by weight of papermaking fiber present in said aqueous suspension.
- 16. (Original) A process as set forth in claim 15 wherein said sodium bicarbonate is introduced into said aqueous suspension in an amount from about 12 to about 13% by weight of papermaking fiber present in said aqueous suspension.
- 17. (Original) A process as set forth in claim 12 wherein the temperature of said heated air is at least about 190°C.
- 18. (Original) A process as set forth in claim 17 wherein the temperature of said heated air is from about 190° to about 210°C.
- 19. (Original) A process as set forth in claim 18 wherein the temperature of said heated air is from about 200° to about

205°C.

- 20. (Original) A process as set forth in claim 12 wherein said papermaking fibers predominantly comprise secondary cellulosic fibers.
  - 21. (Canceled).
  - 22. (Canceled).
- 23. (Previously Presented) A process for manufacturing a cellulosic paper product, the process comprising:

forming an aqueous suspension of papermaking fibers; introducing sodium bicarbonate into said aqueous suspension in an amount from about 10 to about 15% by weight of papermaking fibers present in said aqueous suspension;

depositing said aqueous suspension onto a sheet-forming fabric to form a wet web, said sodium bicarbonate being introduced into said aqueous suspension prior to depositing said aqueous suspension onto said sheet-forming fabric; and

dewatering and drying said wet web.

- 24. (Previously Presented) A process as set forth in claim 23 wherein said sodium bicarbonate is introduced into said aqueous suspension in an amount from about 12 to about 13% by weight of papermaking fiber present in said aqueous suspension.
- 25. (Previously Presented) A process as set forth in claim 23 wherein said wet web is through-dried by passing heated air through said wet web.

26. (New) A process for manufacturing a cellulosic paper product, the process comprising:

forming an aqueous suspension of papermaking fibers; introducing sodium bicarbonate into said aqueous suspension in an amount from about 10 to about 15% by weight of papermaking fiber present in said aqueous suspension;

depositing said aqueous suspension onto a sheet-forming fabric to form a wet web; and

through-drying said wet web by passing heated air through said wet web.

- 27. (New) A process as set forth in claim 26 wherein said aqueous suspension has a pH of from about 7.5 to about 8.5 after said sodium bicarbonate is introduced into said suspension.
- 28. (New) A process as set forth in claim 27 wherein said aqueous suspension has a pH of about 8.0 after said sodium bicarbonate is introduced into said suspension.
- 29. (New) A process as set forth in claim 26 wherein said sodium bicarbonate is introduced into said aqueous suspension in an amount from about 12 to about 13% by weight of papermaking fiber present in said aqueous suspension.
- 30. (New) A process as set forth in claim 26 wherein the temperature of said heated air is at least about 190°C.
- 31. (New) A process as set forth in claim 30 wherein the temperature of said heated air is from about 190° to about 210°C.

- 32. (New) A process as set forth in claim 31 wherein the temperature of said heated air is from about 200° to about 205°C.
- 33. (New) A process as set forth in claim 26 wherein said papermaking fibers predominantly comprise secondary cellulosic fibers.
- 34. (New) A process for making a cellulosic paper product, the process comprising:

forming an aqueous suspension of papermaking fibers;
introducing sodium bicarbonate into said aqueous suspension
in an amount from about 10 to about 15% by weight of papermaking
fiber present in said aqueous suspension;

depositing said aqueous suspension onto a sheet-forming fabric to form a wet web, said sodium bicarbonate being introduced into said aqueous suspension prior to depositing said aqueous suspension onto said sheet-forming fabric; and

through-drying said wet web by passing heated air through said wet web.

- 35. (New) A process as set forth in claim 34 wherein said aqueous suspension has a pH of from about 7.5 to about 8.5 after said sodium bicarbonate is introduced into said suspension.
- 36. (New) A process as set forth in claim 35 wherein said aqueous suspension has a pH of about 8.0 after said sodium bicarbonate is introduced into said suspension.
- 37. (New) A process as set forth in claim 34 wherein said sodium bicarbonate is introduced into said aqueous suspension in

an amount from about 12 to about 13% by weight of papermaking fiber present in said aqueous suspension.

- 38. (New) A process as set forth in claim 34 wherein the temperature of said heated air is at least about 190°C.
- 39. (New) A process as set forth in claim 38 wherein the temperature of said heated air is from about 190° to about 210°C.
- 40. (New) A process as set forth in claim 39 wherein the temperature of said heated air is from about 200° to about 205°C.
- 41. (New) A process as set forth in claim 34 wherein said papermaking fibers predominantly comprise secondary cellulosic fibers.